



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2652
Job Sheet 167526



Part No: D2652

Job Qty: 300 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	300 Ea		11/9/17	0.00	0.00	Start Up Machining		
100	Hardinge	300 pcs		11/10/17	0.00	11.04	Hardinge		
120	QC	300 pcs		11/10/17	0.00	0.00	QC8		
130	Packaging	300 pcs		11/10/17	0.00	0.00	Packaging3		
140	QC21-SA	300 Ea		11/10/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FA252 & DWG D2652

NOV 17 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.500	17	54	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600inches $\pm$ 0.010	0.610 0.590		
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
3	Bushing	0.305inches + 0.002 - 0.000	0.307 0.305		
4	Bushing	0.191inches + 0.005 - 0.001	0.196 0.190		
5	Bushing	0.500inches $\pm$ 0.010	0.510 0.490		
6	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
7	Bushing	20.000Degrees $\pm$ 0.010	20.010 19.990		
8	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		

DART
AEROSPACE
S010760

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Bushing

PART NO: D2652

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/16/17

Job No: 167526

